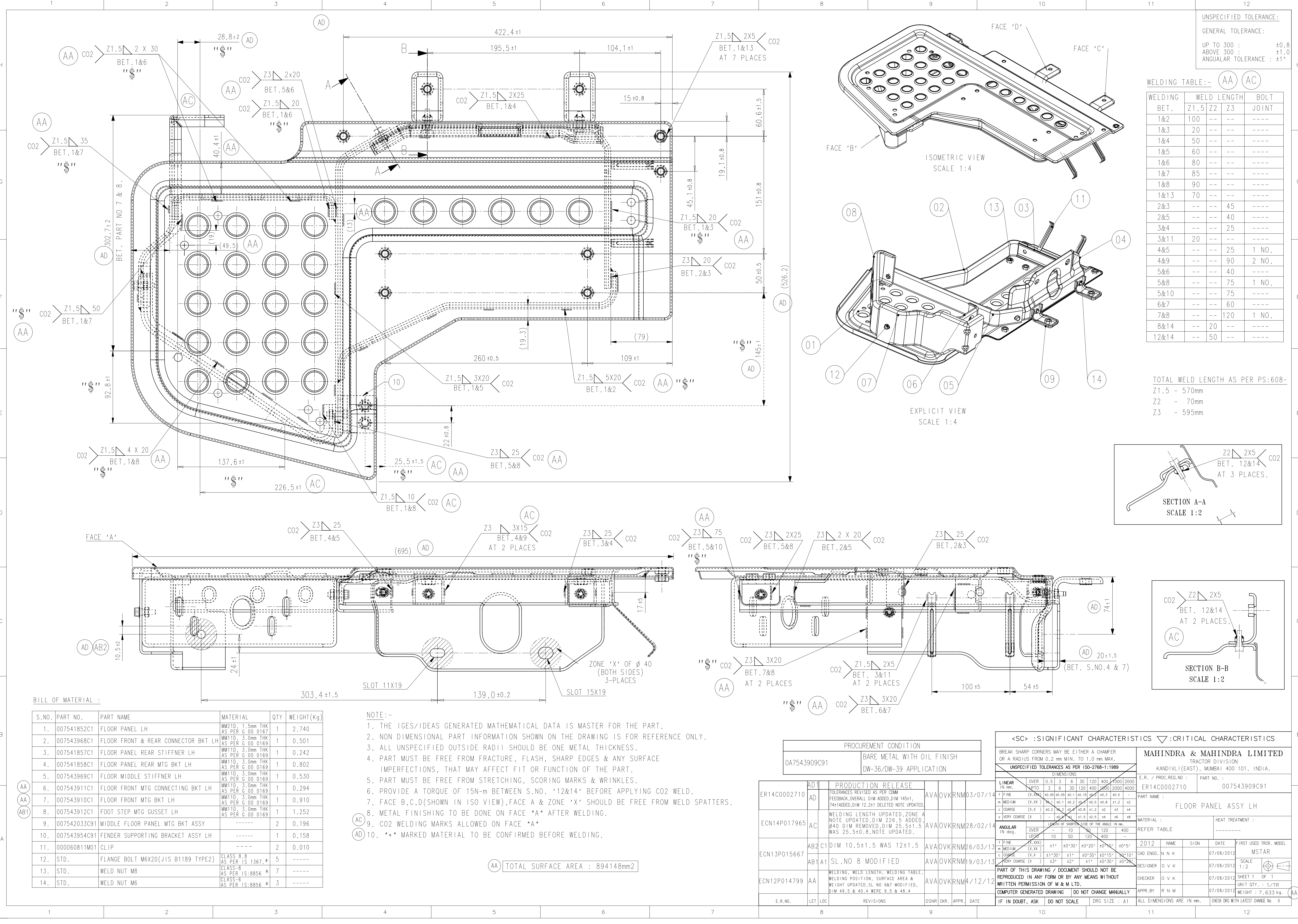




BILL OF MATERIAL :

S.NO.	PART NO.	PART NAME	MATERIAL	QTY	WEIGHT(Kg)
1.	007541852C1	FLOOR PANEL LH	MM21D, 1.5mm THK AS PER G 00 0167	1	2.740
2.	007543968C1	FLOOR FRONT & REAR CONNECTOR BKT LH	MM11D, 3.0mm THK AS PER G 00 0169	1	0.501
3.	007541857C1	FLOOR PANEL REAR STIFFNER LH	MM11D, 3.0mm THK AS PER G 00 0169	1	0.242
4.	007541858C1	FLOOR PANEL REAR MTG BKT LH	MM11D, 3.0mm THK AS PER G 00 0169	1	0.802
5.	007543969C1	FLOOR MIDDLE STIFFNER LH	MM11D, 3.0mm THK AS PER G 00 0169	1	0.530
6.	007543911C1	FLOOR FRONT MTG CONNECTING BKT LH	MM11D, 3.0mm THK AS PER G 00 0169	1	0.294
7.	007543910C1	FLOOR FRONT MTG BKT LH	MM11D, 3.0mm THK AS PER G 00 0169	1	0.910
8.	007543912C1	FOOT STEP MTG GUSSET LH	MM11D, 3.0mm THK AS PER G 00 0169	1	1.252
9.	007542033C91	MIDDLE FLOOR PANEL MTG BKT ASSY	-----	2	0.196
10.	007543954C91	FENDER SUPPORTING BRACKET ASSY LH	-----	1	0.158
11.	000060811M01	CLIP	-----	2	0.010
12.	STD.	FLANGE BOLT M6X20(JIS B1189 TYPE2)	CLASS-8.8 AS PER IS 1367.*	5	----
13.	STD.	WELD NUT M8	CLASS-8 AS PER IS:8856 *	7	----
14.	STD.	WELD NUT M6	CLASS-6 AS PER IS:8856 *	3	----

NOTE:-

1. THE IGES/IDEAS GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
2. NON DIMENSIONAL PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY.
3. ALL UNSPECIFIED OUTSIDE RADII SHOULD BE ONE METAL THICKNESS.
4. PART MUST BE FREE FROM FRACTURE, FLASH, SHARP EDGES & ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
5. PART MUST BE FREE FROM STRETCHING, SCORING MARKS & WRINKLES.
6. PROVIDE A TORQUE OF 15N-m BETWEEN S.NO. '12&14' BEFORE APPLYING CO2 WELD.
7. FACE B,C,D(SHOWN IN ISO VIEW),FACE A & ZONE 'X' SHOULD BE FREE FROM WELD SPATTERS.
8. METAL FINISHING TO BE DONE ON FACE 'A' AFTER WELDING.
9. CO2 WELDING MARKS ALLOWED ON FACE 'A'
10. '**' MARKED MATERIAL TO BE CONFIRMED BEFORE WELDING.

TOTAL SURFACE AREA : 894148mm2

PROCUREMENT CONDITION

0A7543909C91	BARE METAL WITH OIL FINISH DW-36/DW-39 APPLICATION
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E.R.NO.	LET	LOC	REVISIONS	DSNR	OKR	APPR.	DATE
ER14C0002710	AD1		PRODUCTION RELEASE				03/07/14
ECN14P017965	AC		TOLERANCES REVISED AS PER COMM FEEDBACK,OVERALL DIM ADDED,DIM 145±1, 74±1ADDED,DIM 12,2±1 DELETED NOTE UPDATED.	AVA	OVK	RNM	28/02/14
ECN13P015667	AB2	C1	WELDING LENGTH UPDATED,ZONE A NOTE UPDATED,DIM 226.5 ADDED, ø40 DIM REMOVED,DIM 25.5±1.5 WAS 25.5±0.8,NOTE UPDATED.	AVA	OVK	RNM	26/03/13
	AB1	A1	SL.NO 8 MODIFIED	AVA	OVK	RNM	19/03/13
ECN12P014799	AA		WELDING, WELD LENGTH, WELDING TABLE, WELDING POSITION, SURFACE AREA & WEIGHT UPDATED,SL NO 6&7 MODIFIED, DIM 49.5 & 40.4 WERE 9.5 & 48.4	AVA	OVK	RNM	4/12/12

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS			
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.		MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.	
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989		E.R. / PROC.REQ.NO : ER14C0002710	
DIMENSIONS		PART NO. : 007543909C91	
PART NAME : FLOOR PANEL ASSY LH		MATERIAL : REFER TABLE	
HEAT TREATMENT : -----		2012	
NAME		SIGN	
DATE		FIRST USED TROR. MODEL	
CAD ENGG. N N K		07/08/2012	
SCALE 1:2		DESIGNER O V K	
07/08/2012		SHEET 1 OF 1	
CHECKER O V K		07/08/2012	
APPR-BY R N M		07/08/2012	
UNIT QTY. : 1/TR		WEIGHT : 7.633 kg.	
IF IN DOUBT, ASK		DO NOT SCALE	
DRG SIZE : A1		ALL DIMENSIONS ARE IN mm.	
CHECK DRG WITH LATEST CHANGE No 0			